



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

**DALL-#-E-B-#-5**  
**Job Sheet 198362**



Part No: DALL-#-E-B-#-5

Job Qty: 6 pcs

Part Name: Thimble



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/25/19

Job Tracking No:

Due Date: 7/10/19

Created By: Eric Larocque

Type: Stock

Description:

Note: DWG DALL-#-#-# Rev D IPP Rev. A 19.05.14 New issue DP Verify DD

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation                 | Qty   | Start Date | Due Date | Standard  | Workcenter/Supplier |                                 | Sign-off |
|-------|---------------------------|-------|------------|----------|-----------|---------------------|---------------------------------|----------|
|       |                           |       |            |          | Setup Hrs | Run Hrs             | Workcenter / Supplier Lead Time |          |
| 110   | Large Fab - Welded Assy-1 | 6 pcs | 7/10/19    | 7/10/19  | 0.00      | 3.00                | Large Fab - 1                   |          |
|       |                           |       |            |          |           |                     | Large Fab - 10                  |          |
|       |                           |       |            |          |           |                     | Large Fab - 2                   |          |
|       |                           |       |            |          |           |                     | Large Fab - 3                   | mf       |
|       |                           |       |            |          |           |                     | Large Fab - 4                   |          |
|       |                           |       |            |          |           |                     | Large Fab - 5                   |          |
|       |                           |       |            |          |           |                     | Large Fab - 6                   |          |
|       |                           |       |            |          |           |                     | Large Fab - 7                   |          |
|       |                           |       |            |          |           |                     | Large Fab - 8                   |          |
|       |                           |       |            |          |           |                     | Large Fab - 9                   |          |
|       |                           |       |            |          |           |                     | Large Fab - 11 (Various)        |          |
| 120   | QC 9                      | 6 pcs | 7/10/19    | 7/10/19  | 0.00      | 0.00                | QC 9 - 10                       |          |
|       |                           |       |            |          |           |                     | QC 9 - 18                       |          |
|       |                           |       |            |          |           |                     | QC 9 - 24                       |          |
|       |                           |       |            |          |           |                     | QC 9 - 43                       |          |
|       |                           |       |            |          |           |                     | QC 9 - 50                       | EL       |
|       |                           |       |            |          |           |                     | QC 9 - 9                        |          |
| 125   | QC 5                      | 6 pcs | 7/10/19    | 7/10/19  | 0.00      | 0.00                | QC 5 - 10                       |          |
|       |                           |       |            |          |           |                     | QC 5 - 12                       |          |
|       |                           |       |            |          |           |                     | QC 5 - 17                       |          |
|       |                           |       |            |          |           |                     | QC 5 - 18                       |          |
|       |                           |       |            |          |           |                     | QC 5 - 19                       |          |
|       |                           |       |            |          |           |                     | QC 5 - 22                       |          |
|       |                           |       |            |          |           |                     | QC 5 - 24                       |          |
|       |                           |       |            |          |           |                     | QC 5 - 3                        |          |
|       |                           |       |            |          |           |                     | QC 5 - 43                       |          |
|       |                           |       |            |          |           |                     | QC 5 - 49                       |          |
|       |                           |       |            |          |           |                     | QC 5 - 51                       |          |
|       |                           |       |            |          |           |                     | QC 5 - 58                       |          |
|       |                           |       |            |          |           |                     | QC 5 - 68                       |          |
|       |                           |       |            |          |           |                     | QC 5 - 9                        |          |



DART Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA  
TEL.: 1 613 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

Container No: S200708



Part: DALL-#-E-B-#-5

Job No: 198362

Serial No/Batch: S200708

Revision: D

Inspector:

Exp Date:

Instructions:

Date: 07/25/19

|                                       |         |           |                        |    |
|---------------------------------------|---------|-----------|------------------------|----|
| 130 Packaging 3-1 - Stock - B4B 6 pcs | 7/10/19 | 0.00 0.00 | QC 5 - 50              | 62 |
|                                       |         |           | QC 5 - 30              |    |
|                                       |         |           | QC 5 - 40              |    |
|                                       |         |           | QC 5 - 61              |    |
|                                       |         |           | QC 5 - 81              |    |
|                                       |         |           | Packaging 3 - 1 - B4B  |    |
|                                       |         |           | Packaging 3 - 2 - B4B  |    |
|                                       |         |           | Packaging 3 - 3 - B4B  |    |
|                                       |         |           | Packaging 3 - 4 - B4B  |    |
|                                       |         |           | Packaging 3 - 5 - B4B  |    |
|                                       |         |           | Packaging 3 - 6 - B4B  |    |
|                                       |         |           | Packaging 3 - 7 - B4B  |    |
|                                       |         |           | Packaging 3 - 8 - B4B  |    |
|                                       |         |           | Packaging 3 - 9 - B4B  |    |
|                                       |         |           | Packaging 3 - 10 - B4B |    |
|                                       |         |           | Packaging 3 - 11 - B4B |    |
|                                       |         |           | Packaging 3 - 12 - B4B |    |
|                                       |         |           | Packaging 3 - 13 - B4B |    |
|                                       |         |           | Packaging 3 - 14 - B4B |    |
|                                       |         |           | Packaging 3 - 15 - B4B |    |
|                                       |         |           | Packaging 3 - 16 - B4B |    |
|                                       |         |           | Packaging 3 - 17 - B4B |    |
|                                       |         |           | Packaging 3 - 18 - B4B |    |
|                                       |         |           | Packaging 3 - 19 - B4B |    |
|                                       |         |           | Packaging 3 - 20 - B4B |    |
|                                       |         |           | Packaging 3 - 21 - B4B |    |
|                                       |         |           | Packaging 3 - 22 - B4B |    |
|                                       |         |           | Packaging 3 - 23 - B4B |    |
|                                       |         |           | Packaging 3 - 24 - B4B | 92 |
|                                       |         |           | Packaging 3 - 25 - B4B |    |
|                                       |         |           | Packaging 3 - 26 - B4B |    |
|                                       |         |           | Packaging 3 - 27 - B4B |    |
|                                       |         |           | Packaging 3 - 28 - B4B |    |
|                                       |         |           | Packaging 3 - 29 - B4B |    |
|                                       |         |           | Packaging 3 - 30 - B4B |    |
|                                       |         |           | Packaging 3 - 31 - B4B |    |
|                                       |         |           | Packaging 3 - 32 - B4B |    |
|                                       |         |           | Packaging 3 - 33 - B4B |    |
|                                       |         |           | Packaging 3 - 34 - B4B |    |
|                                       |         |           | Packaging 3 - 35 - B4B |    |
|                                       |         |           | Packaging 3 - 36 - B4B |    |
| 140 QC 21 - SA 6 pcs                  | 7/10/19 | 0.00 0.00 | QC 21 - SA - 21        | 92 |
|                                       |         |           | QC 21 - SA - 70        |    |
|                                       |         |           | QC 21 - SA - 53        |    |

Part Op 110 - (Weld per dwg A/R S.S. rod Batch: 1125574) 1-Weld as per DWG sheet 7. See note 8, 9, and 10.  
Descriptions: 120 - (QC9- Inspect visual per QSI004- Fusion Welds)  
125 - (QC5- Inspect part completeness to step on W/O)  
130 - (Identify as per dwg & Stock Location: \_\_\_\_\_)  
140 - (QC21- Final Inspection - Work Order Release)

| Job BOM                 |                                                                                          |               |                               |           |
|-------------------------|------------------------------------------------------------------------------------------|---------------|-------------------------------|-----------|
| Part / Item             | Component Name                                                                           | Quantity      | Operation                     | Container |
| 3495T49                 | Heavy Duty Wire Rope Thimble - for Lifting, 18-8 Stainless Steel, for 3/4" Rope Diameter | 6 Ea (1 ea)   | 110-Large Fab - Welded Assy-1 | 5192509   |
| DALL-##-#-23 Gusset     |                                                                                          | 6 pcs (1 ea)  | 110-Large Fab - Welded Assy-1 | 5196585   |
| DALL-#-E-A-#-6 Retainer |                                                                                          | 18 pcs (3 ea) | 110-Large Fab - Welded Assy-1 | 5192795   |

| Job Allocations                    |                |          |           |           |
|------------------------------------|----------------|----------|-----------|-----------|
| Operation                          | Component Part | Required | Inventory | Allocated |
| 110-Large Fab - Welded Assy-1      | 3495T49        | 6        | 38        | 0         |
|                                    | DALL-###-23    | 6        | 63        | 0         |
|                                    | DALL-E-A-6     | 18       | 103       | 0         |
| Part Specifications                |                |          |           |           |
| Specifications could not be found. |                |          |           |           |

Plex 7/25/19 10:47 AM dart.larocque.eric